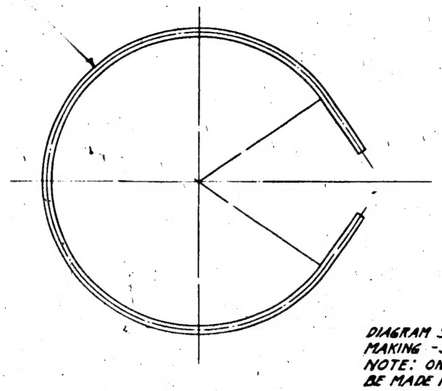
| SUPPLIES & EQUIPMENT CLASSIFICATION | | | |
|---|---|---|---|
| LET | ALTERATION | DATE | BY |
| C | TRACED | 7-28-38 | |

DIAGRAM SHOWING METHOD OF MAKING HOOP FOR -2 BASED UPON 113" OF ORDERED STOCK LENGTH.



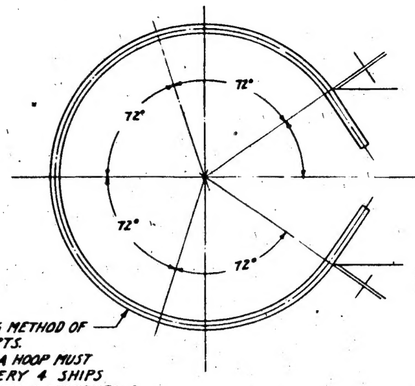
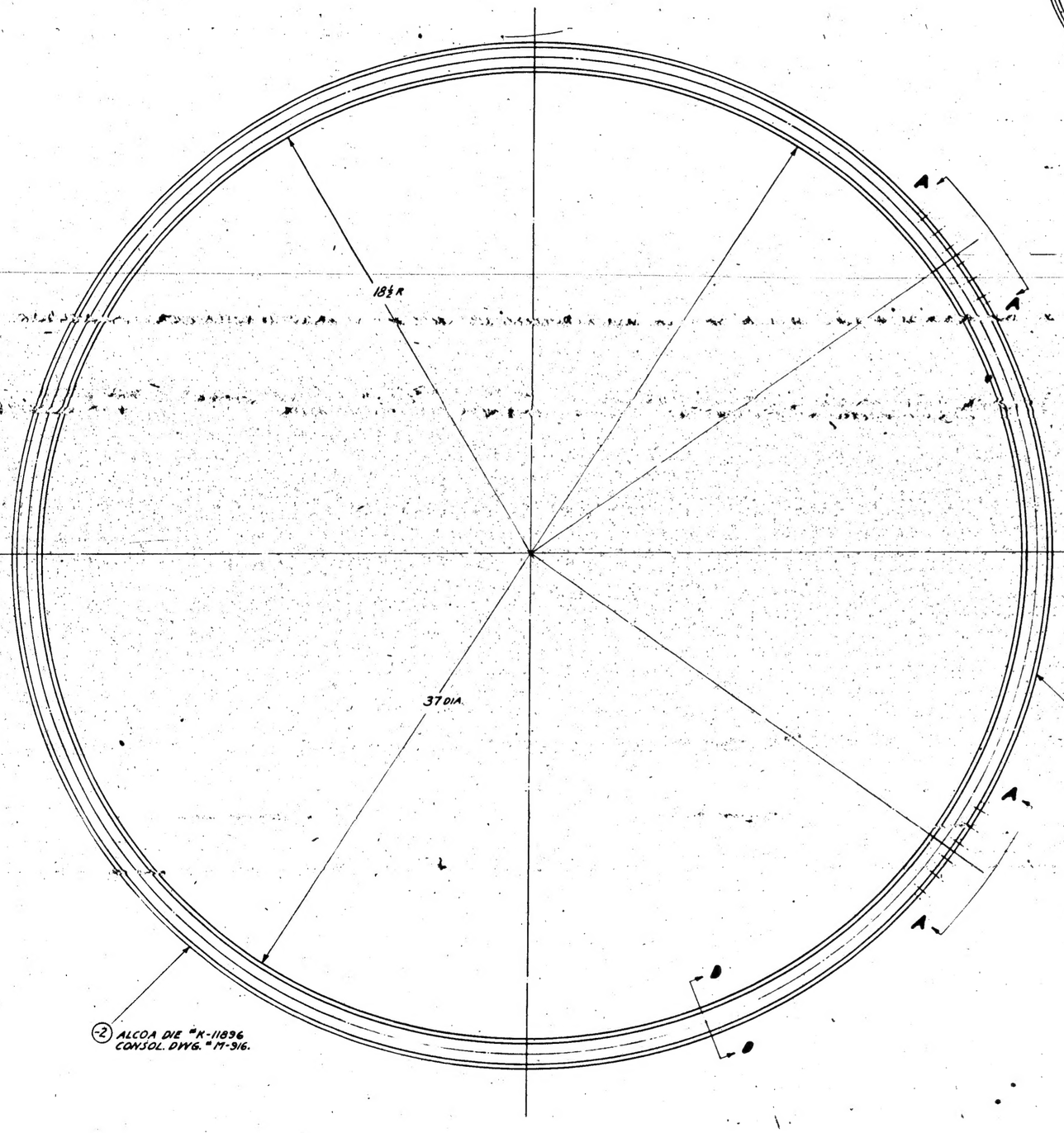
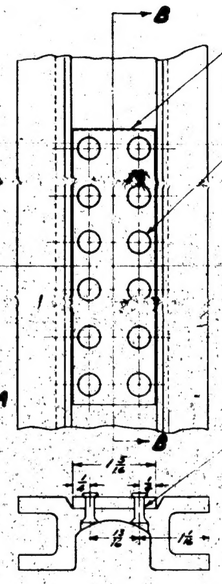



DIAGRAM SHOWING METHOD OF MAKING -3 INSERTS.
NOTE: ONE EXTRA HOOP MUST BE MADE FOR EVERY 4 SHIPS TO BE CUT UP INTO 4 SEGMENTS -3.




SECTION A-A
FULL SIZE

SECTION B-B
FULL SIZE



SECTION C-C
FULL SIZE

SECTION D-D
FULL SIZE

NOTE:
IT IS ESSENTIAL TO HOLD THE DIAM. AND THE CIRCLE OF THE TRACK TO AS CLOSE LIMITS AS IT IS POSSIBLE TO OBTAIN IN ORDER TO PERMIT FREE OPERATION OF TURRET ON THE TRACK.

| | | | |
|---|---|---|---|
| | PRV. 24128 | 28B3034 | 1 |
| -4 | PB21-3 | 32B1161 | 2 |
| -3 | PB21-3 | 32B1161 | 1 |
| -2 | PB21-3 | 32B1161 | 1 |
| -4 | BEND. STRIP | 32B1161 | 2 |
| -3 | BEND. STRIP | 32B1161 | 1 |
| -2 | BEND. STRIP | 32B1161 | 1 |
| -4 | X24,024 | 32B0149 | 2 |
| -3 | X24,024 | 32B0149 | 1 |
| -2 | X24,024 | 32B0149 | 1 |
| | PRT-4 | 28B3034 | -4 2 2 2 |
| | PRT-3 | 28B3034 | -3 1 1 1 |
| | PRT-2 | 28B1436 | (BACKING) -2 1 1 1 |
| | PRT-1 | 28B1436 | AC425-D5 -1 24 24 24 |

| REPLACED 28B1338 of 7-18-38 | | |
|---|---|---|
| REPLACED BY | | |
| LIGHT ON DIMENSIONS UNLESS OTHERWISE SPECIFIED | ± .010 | |
| | REV | |
| | CALC WT. | ACT WT. |
| | SCALE | 1/8" = 1" |
| | AC | |
| | NAVY AN ALLOY EXT. | |
| | MATERIAL | |

J. Fitz 6-28-37 APPROVED DATE

| Q.H. | MODEL | NEXT ASSY. | REQ | ST'D PARTS | MAT. | PARTS LIST PER ASSY. |
|---|---|---|---|---|---|---|
| REQUIREMENTS PER AIRPLANE | | | | | | |

| (4) 6A0 ALCOA 24ST | 3 R 53-COND T | NONE |
|---|---|---|
| SPEC. | HEAT TREAT | FINISH |

CONSOLIDATED AIRCRAFT CORP. BUFFALO, N. Y.

STAMP PT. No. ONLY IN SHOPS

NAME: TRACK-HULL-BOW GUN

| | | | |
|---|---|---|---|
| DRAFT | CHECK | ESTAB | ENG. |
| | | | |

OPP. NAME

J 28B1398

H 91